

Work Order ID 72305

Thursday, July 21, 2011 4:11:20 PM



Page 1

Item ID: D412-760-911

Accept



Setup Start



Revision ID:

Item Name: Cargo Floor Protector (205/210/212)

Start Date: 7/21/2011 Start Qty: 1.00

Required Date: 7/22/2011 Req'd Qty: 1.00



Cust Item ID:

Customer:

Ship today



Reference:

Approvals: Process Plan: ME

Date: 11-07-21

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9487

A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-760-911/DSI9487 CHG001

11 07 22 (1)
JF BG 11-7-22

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/7/22

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

11 07 22 (1)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 72305

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Item ID: D412-760-911

Accept

Setup Start

Revision ID:

Stop

Item Name: Cargo Floor Protector (205/210/212)

Start Date: 7/21/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 7/22/2011 Req'd Qty: 1.00

Customer:



Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-760-911/DSI9487								
	Location:								
	PPP Rev:								
140	QC21- Final Inspection - Work Order Release	0.00							
									
QC	Memo	0.00							
Quality Control									

11/7/22

11/7/22

MF 11-07-20

u

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section-C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, July 21, 2011 4:11:15 PM

Page 1

Work Order ID: 72305

Parent Item: D412-760-911Rev1

Parent Item Name: Cargo Floor Protector (205/210/212)

Start Date: 7/21/2011

Required Date: 7/22/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP ReVA: new issue DD 09.12.11 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3575-1 Cabin Floor Protector		Manufactured	No			110	Each	0.0000	1	1			
D3575-2 Cabin Floor Protector		Manufactured	No			110	Each	1.0000	1	1			

Location Loc Qty Loc Code

FG	1	
57386	0	
57934	0	
58994	0	
69559	1	

D3580-1 Joggle Bracket		Manufactured	No			110	Each	185.0000	6	6			
---------------------------	--	--------------	----	--	--	-----	------	----------	---	---	--	--	--

Location Loc Qty Loc Code

ST068	185	
62223	15	
63042	12	
63224	98	
69696	60	

D3628-1 Cupped Washer		Manufactured	No			110	Each	141.0000	14	14			
--------------------------	--	--------------	----	--	--	-----	------	----------	----	----	--	--	--

Location Loc Qty Loc Code

ST071	141	
63041	141	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, July 21, 2011 4:11:15 PM

Page 2

Work Order ID: 72305

Parent Item: D412-760-911Rev1

Parent Item Name: Cargo Floor Protector (205/210/212)

Start Date: 7/21/2011

Required Date: 7/22/2011

Start Qty: 1.00

Required Qty: 1.00

D3876-1

Protector - RH Fwd Wall

D3952-1

Placard

Manufactured No

110 Each

0.0000

Manufactured No

110 Each

11.0000

80-004-2-6

Insert

Purchased No

110 Each

115.0000

NAS1149D0363J

Washer

Purchased No

110 Each

2,827.000

Location

ST096

68932

Loc Qty

11

11

Loc Code

Location

ST377

117730

118177

Loc Qty

115

15

100

Loc Code

Location

ST298

117505

117601

118077

Loc Qty

2827

438

389

2000

Loc Code

B72306 SP

8

12

12

per ITA
correct item
u 11.07.25

D 3876-11

B 72363 1x L

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, July 21, 2011 4:11:15 PM

Work Order ID: 72305

Parent Item: D412-760-911Rev1

Parent Item Name: Cargo Floor Protector (205/210/212)

Start Date: 7/21/2011

Required Date: 7/22/2011

Start Qty: 1.00

Required Qty: 1.00

MS24694-S54

Screw

Purchased

No

110

Each

160.0000

Location

Loc Qty

Loc Code

ST289

110

117460

10

118078

100

ST289A

50

117677

50

MS27039-1-04

SCREW

Purchased

No

110

Each

143.0000

Location

Loc Qty

Loc Code

ST291

143

115006

43

117591

100

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-760 REV. D
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-760 REV. 3
REF CANADIAN STC: SH07-37
FAA STC: SR02492NY
EASA STC: EASA.IM.R.S.01361

Purpose:

The purpose of this DSI is to add the D412-760-911/-913 Cargo Floor Protector Kits and D412-760-921/-923/-925 Cargo Area Protector Kits to assist operators in meeting USFS Contract Requirements. D412-760-911/-913 are shown in Figure 1 and D412-760-921/-923/-925 are shown in Figure 2.

Part List:

-911	-913	-921	-923	-925	Part Number	Description
X					D412-760-911	Cargo Floor Protector Kit (205/210/212)
	X				D412-760-913	Cargo Floor Protector Kit (412)
		X			D412-760-921	Cargo Area Protector Kit (205/210)
			X		D412-760-923	Cargo Area Protector Kit (212)
				X	D412-760-925	Cargo Area Protector Kit (412)
		1	1		D3575-1	Cabin Floor Protector
		1	1		D3575-2	Cabin Floor Protector
	1			1	D3575-5	Cabin Floor Protector
	1			1	D3575-6	Cabin Floor Protector
6	6	6	6	6	D3580-1	Joggle Bracket
147	14	18	18	18	D3628-1	Cupped Washer
15	1	1	1	1	D3876-11	Floor Protector
		1	1	1	D3876-3	Forward Wall Protector
		1	1	1	D3933-1	LH Aft Cabin Wall Protector
		1	1	1	D3933-2	RH Aft Cabin Wall Protector
			1	1	D3935-1	LH Pylon Protector
			1	1	D3935-2	RH Pylon Protector
		1			D3935-3	LH Pylon Protector
		1			D3935-4	RH Pylon Protector
		14	14	14	D3942-1	Angle
		10	10	10	D3942-3	Clip
15	1	1	1	1	D3952-1	Placard
8	8	12	12	12	80-004-2-6	Insert
12	12	12	12	12	NAS1149D0363J	Washer (AN960JD10)
6	6	6	6	6	MS24694S54	Screw
8	8	12	12	12	MS27039-1-04	Screw
		4	4	4	MS27039-4-10	Screw
		6	6	6	MS27039-4-14	Screw
		6	6	6	MS27039-5-08	Screw
		8	8	8	MS27039-5-12	Screw




All parts to be installed per the corresponding Sections of IIN-D412-760 and maintained per ICA-D412-760.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 09.10.20
CERT. NO.: SH07-37
ISSUE NO.: 1

A	NEW ISSUE	RF	09.10.20
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9487	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		FLOOR/CARGO AREA PROTECTOR KIT	NTS
DATE	09.10.20	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	